

OVC

OHIO VALVE COMPANY



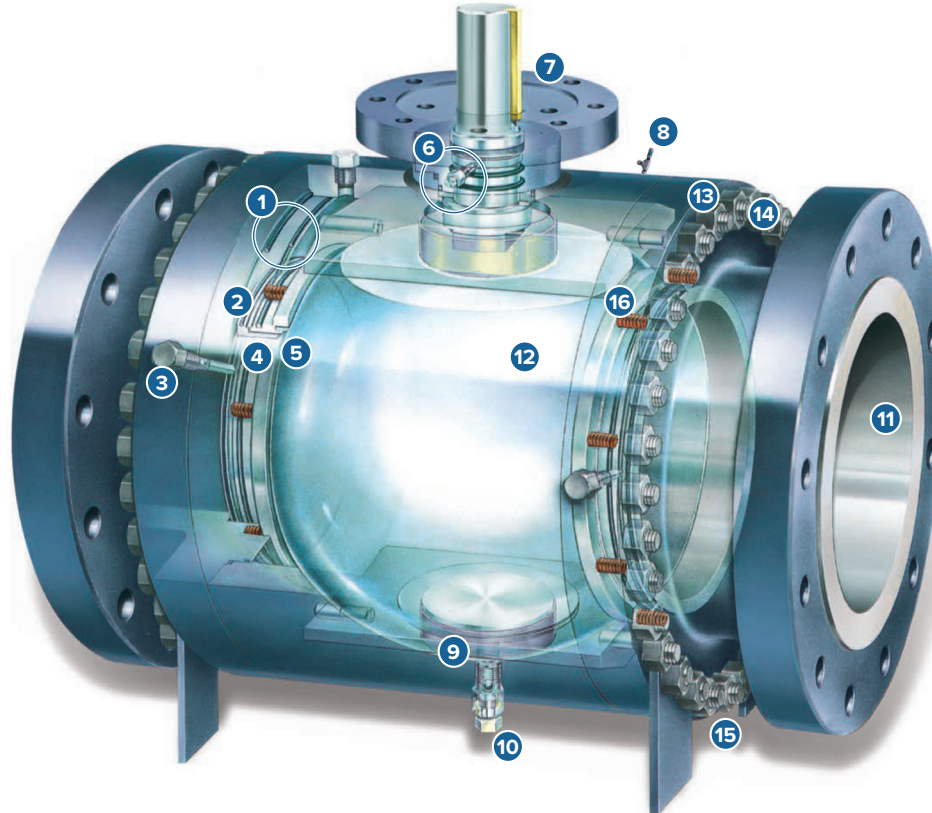
CARBON AND STAINLESS STEEL
TRUNNION MOUNTED BALL VALVES

888.433.1433

www.ohiovalve.com
sales@ohiovalve.com

**Dodson
Valco**

OVC TRUNNION BALL VALVE INTERNAL ILLUSTRATION



1 Double sealing on stem, stem gland, and closure connections.

2 Seats insure low and high pressure sealing and body cavity self relief for double block and bleed (DBB)

3 Seat injection fitting with internal check valve for emergency sealing

4 Seats insure low and high pressure sealing and body cavity self relief for double block and bleed (DBB)

5 Standard seat insert materials Devlon®

6 Stem injection fitting for secondary sealing

7 Large pre-drilled adapter plate for ease in actuation

8 Cavity relief valves

9 Self-lubrication steel trunnion bearings for smooth operation

10 Drain valve for block and bleed function and seat integrity verification

11 Bi-directional flow

12 Smooth electroless nickel plated ball for bubble-tight sealing and low operating torque

13 Valve serialization provides complete traceability

14 Flanged x Flanged, Weld End x Weld End, and Flanged x Weld End body connections

15 Serviceable in the field

16 Inconel X750® springs

Options available include stem extensions, locking devices, transition pieces and direct mounted actuation. Body and trim materials include A105N A350 LF2, and A182 F316.

ABOUT OVC

OHIO VALVE COMPANY (OVC) was established in 1985 in Ohio to satisfy the need for a high-quality, dependable ball valve line required by Midwestern distribution and end users. Over time, as our customer base grew and requirements expanded, the breath of our product line also evolved into industrial valve product design. Today, OVC is a vertically integrated division within the Texas Pipe Family of Companies, with corporate offices based in Houston, Texas.

Our dedicated team takes great pride in manufacturing the highest-quality designed valves that are in accordance with many industry standards within the upstream, midstream, and gas transmission applications. All valves undergo extensive third-party quality inspection and testing processes to ensure accuracy to design standards and achieve successful critical testing results each time.

We take enormous pride in every single valve we manufacture.

Welcome to Ohio Valve Company (OVC)!



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PARTS AND DIMENSIONAL DATA

SMALL BORE VALVES

CARBON STEEL & STAINLESS STEEL

2" - 4" CL 150, 300, 600

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MEDIUM BORE VALVES

CARBON STEEL, FULL PORT

6" - 12" CL 150, 300, 600

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LARGE BORE VALVES

CARBON STEEL & STAINLESS STEEL

14" FP - 24" FP CL 150, 300, 600

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PRODUCT RANGE

Product Range: Carbon & Stainless Steel Full/Reduced Port Ball Valves																
Body Material	Class	Port	Size (in.)													
	API 6D		2	3	4	6	8	10	12	14	16	18	20	24	30	36
Carbon Steel, Stainless Steel, Special	150	Full & Reduced	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	300		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	600		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Sizes and classes not listed are available upon request.

HOW TO ORDER

SPECIFYING OVC SERIES 39 & 29 / 38 & 28 FULL/REDUCED PORT TRUNNION VALVE FIGURE NUMBERS

Sample Valve Figure # 39-F-E-F-D-H-TR-150-FS-L-2

3	9	F	E	F	D	H	TR	150	FS	L	2
Piece Design	Body Material	End Connection	Trim	Port Config.	Seat Material	Seal Material	Valve Type	Pressure Class	Fire Tested	Operation	Size
2-Piece	9	F	E	F	G	B	Trunnion	150	FS	L	2" - 36"
3-Piece	A105/ LF2	Flanged	ENP	Full Port	RTFE	BUNA-N		300	Fire Safe with Emergency Grease Seals	Lever	
	8	WE	6	R	T	E		600		G	
	A182-316	Butt Weld	316	Reduced Port	PTFE	EPDM		900		Gear	
		R			D	H		1500		B	
		RTJ			Devlon®	HNBR		2500		Bare Stem	
					N	L					
					Nylon	Lip Seal					
					P	V					
					PEEK	Viton™					
					X	T					
					Specials	PTFE					

OVC CERTIFICATIONS



Certificate of Registration

This is to certify that:

PE ENG Co., Ltd.

(PE ENG Co., Ltd. is a member of the International Petroleum Industry Association (IPIA))

Has been assessed by International Certification Registrar Ltd., in respect of their Quality Management Systems and found to comply with

ISO 9001:2015

Approval is hereby granted for registration providing the rules and conditions relating to certification are observed at all times.

Certification Scope

Design and Manufacture of Valve

Certificate Issue Date : 25th November 2021 Initial Issued Date : 07th December 2018
Expiration Date : 06th December 2024 Certificate No. : Q303818

ICR This certificate is valid by completion of surveillance audit which is conducted within 12 months from the certification date.

The Seal of ICR Limited was hereto affixed in the presence of:

[Signature]

President



PE ENG Co., Ltd. ICR Registration No. Q303818, Validity Period: 07/12/2018 to 06/12/2024. The certificate is only valid if the certificate holder complies with the rules and conditions of the ICR. The certificate holder is responsible for maintaining the certificate holder's compliance with the ICR. The certificate holder is responsible for maintaining the certificate holder's compliance with the ICR. The certificate holder is responsible for maintaining the certificate holder's compliance with the ICR.



American Petroleum Institute



2018-111 | Digital

Certificate of Authority to use the Official API Monogram

License Number: 6D-2016

ORIGINAL

The American Petroleum Institute hereby grants to

PE ENG CO., LTD

the right to use the Official API Monogram® on manufactured products under the conditions in the official publications of the American Petroleum Institute entitled API Spec Q1® and **API-6D** and in accordance with the provisions of the License Agreement.

In all cases where the Official API Monogram is applied, the API Monogram shall be used in conjunction with this certificate number: **6D-2016**

The American Petroleum Institute reserves the right to revoke this authorization to use the Official API Monogram for any reason satisfactory to the Board of Directors of the American Petroleum Institute.

The scope of this license includes the following: Ball Valves and Gate Valves

QMS Exclusions: Servicing; Customer Property

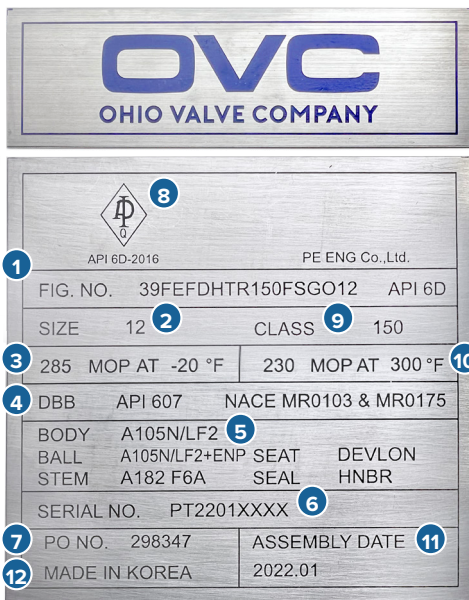
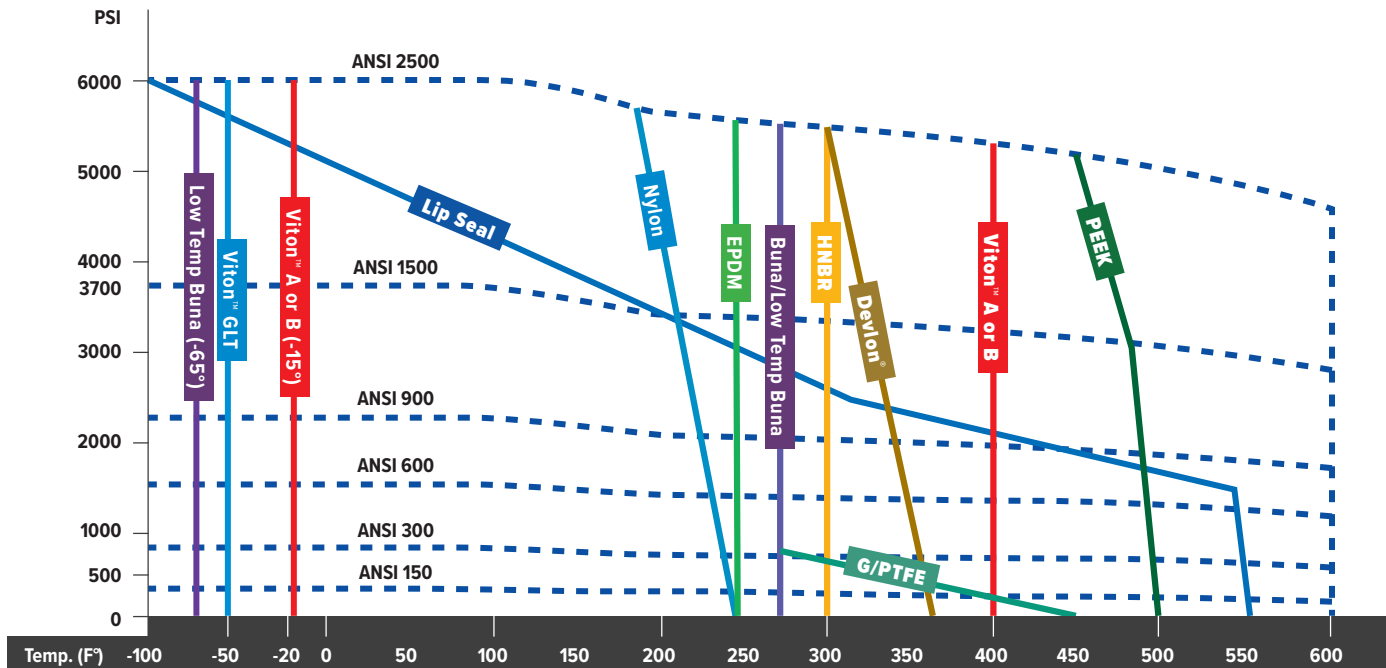
Effective Date: **JANUARY 21, 2022**
Expiration Date: **JANUARY 21, 2025**

To verify the authenticity of this license, go to www.api.org/compositelist.

Anchal Liddar

Senior Vice President of Global Industry Services

PRESSURE/TEMPERATURE FOR SEAT AND SEAL MATERIALS



HOW TO READ AN OVC TAG

Item	Description
1	Figure number describes valve construction
2	Nominal pipe size (in inches)
3	Max. operating pressure (psi) at min. valve design temperature
4	Valve features double block and bleed (DBB), NACE, and fire safe standards
5	Body and Trim materials
6	OVC Serial Number
7	OVC Manufacturing Order Number
8	API 6D monogram stamp
9	ANSI Pressure Class
10	Max. operating pressure (psi) at max. valve design temperature
11	Date of assembly (YYYY/MM)
12	Country of origin

OVC REPAIR KITS

Spare parts are available for quick delivery. Orders with valve serial numbers will ensure the correct parts are shipped. Contact your OVC salesperson for more information.

OUR QUALITY COMMITMENT

OVC is dedicated to continually improving our state-of-the-art engineering and manufacturing capabilities to improve the overall quality of our products and customer service. OVC's global network of flow control experts consist of highly-trained technicians, engineers, and superior testing laboratories to ensure that all products supplied to our customers are 100% in accordance with both industry standards and our internal Quality Management System.

DESIGN FEATURES AND BENEFITS

BODY CONSTRUCTION

The body is made of three forged parts, and the bolted construction allows disassembly in the field for repairs. The body drain is located in the bottom part of the body cavity and consists of a drain plug and vent valve included to bleed pressure from the body cavity. Graphite gaskets are provided for compliance with API 607/ISO and fire safe standards.

STEM CONSTRUCTION

The stem's function is to transmit torque and absorb the line pressure thrust together with the trunnion. The stem has an anti-blowout design and incorporates a double-barrier system. The pressure thrust on the stem is supported by a thrust washer in antifriction material.

SEAT TO BALL SEALING

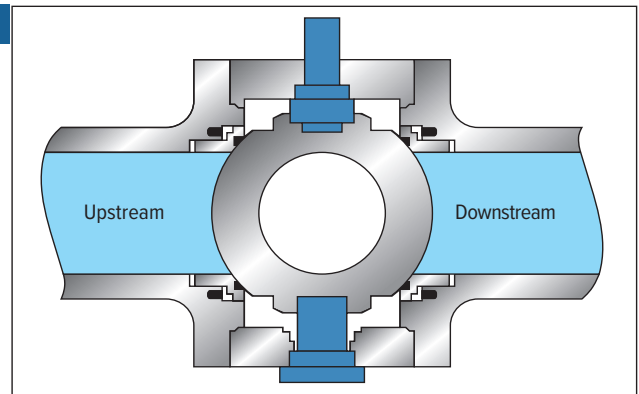
Soft seats are standard. Seat inserts of synthetic material such as RTFE, Devlon[®], and PEEK are contained within a one-piece metal seat ring. With no, or very low, line pressure, sealing between the seats and ball is achieved by the seat springs. As line pressure increases, it begins to work in conjunction with the seat springs to assure the integrity of the seat.

SEAT & SEAL FEATURES

Two different types of seals are used in the seats used to isolate the line pressure from the body cavity. Primary sealing is accomplished by an elastomeric seal such as HNBR or Viton[™]. Explosive Decompression resistant (ED) is good to 5% H₂S application. Secondary fire safe sealing is accomplished by a graphite seal ring.

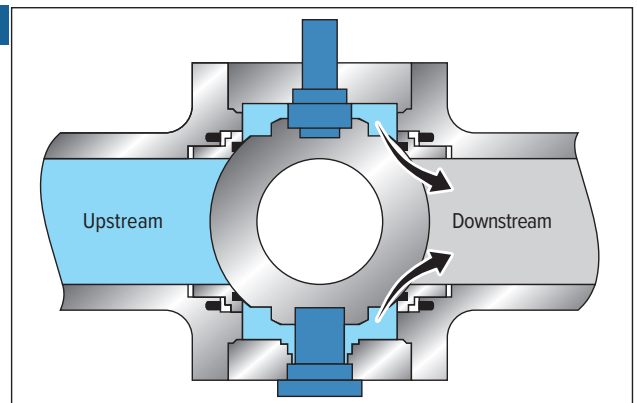
DOUBLE BLOCK AND BLEED (DBB) DESIGN

The trapped cavity pressure can bleed out by vent fitting or drain plug when the valve is in the fully closed position. The fluid is intercepted by seats of upstream and downstream side. Each seat works independently assuring tight seal against ball in both directions.



VALVE CAVITY PRESSURE RELIEF (SELF-RELIEVING SEAT)

This standard feature is designed to prevent excessive pressure buildup within the valve by automatically relieving pressure when body cavity pressure exceeds the spring load on the seats. When a trunnion ball valve is in the closed position, media will be trapped in the body cavity. Unless this media is drained, it will be subjected to thermal expansion and contraction. As the temperature rises, the trapped media desires to expand and the pressure increases in the area body cavity. In order to avoid excessive pressure buildup, the OVC seats are designed to self-relieve, allowing the pressurized media in the body to escape to the pipeline. This is the self-relieving seat design standard on all OVC trunnion ball valves.

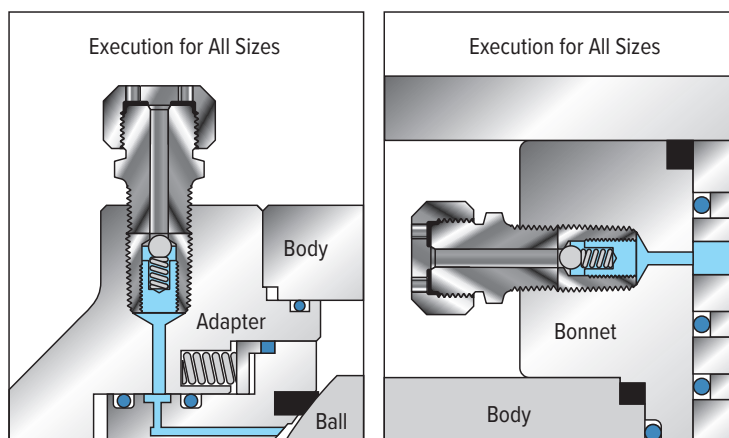


STEM SEALING

The stem is a free member and carries no side thrust. The absence of this side load and friction drag on the stem ensures lower operating torque and long service life. Precision machining of the stem, which is rigidly supported between bearings, combined with hardness control between metallic parts and double O-rings backed up by a secondary graphite seal, ensures reliable operation with the highest levels of sealing integrity.

SEAT & STEM EMERGENCY SEALANT INJECTION

Sealing injection fittings are standard on all OVC trunnion ball valves. If the seat ring becomes damaged, this feature provides the user with an easy way to inject an emergency sealant to restore a tight seal. It also allows for the sealing surfaces of the ball and seat to be periodically flushed to clear away any debris that may impair sealing.

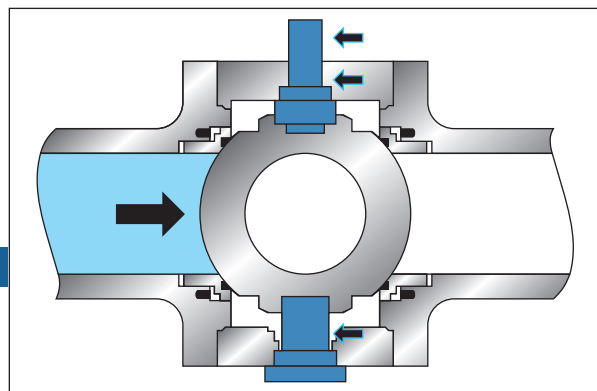


DOUBLE SEALS AT ALL JOINTS

All connecting parts employ a double sealing design incorporating a O-ring and graphite/spiral wound 316 SS + Graphite gasket to ensure positive sealing.

LOW FRICTION STEM/TRUNNION BEARINGS AND THRUST WASHERS

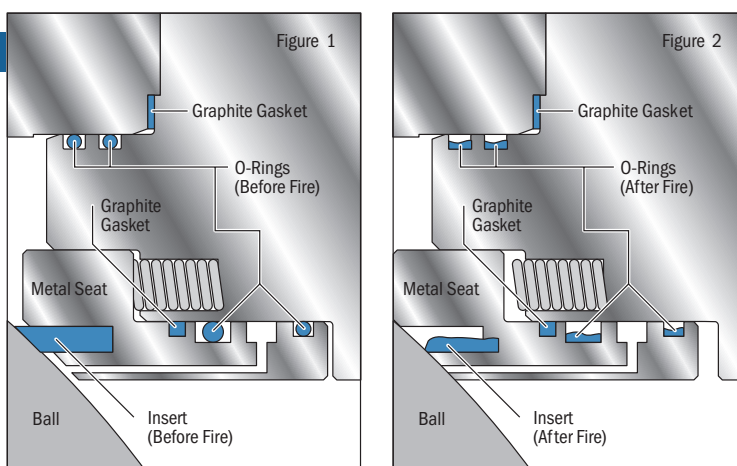
Heavy duty PTFE-lined carbon or stainless steel bearing and thrust washers ensure durable and low torque operation.



FIRE SAFE DESIGN AND API 607/ISO 10497

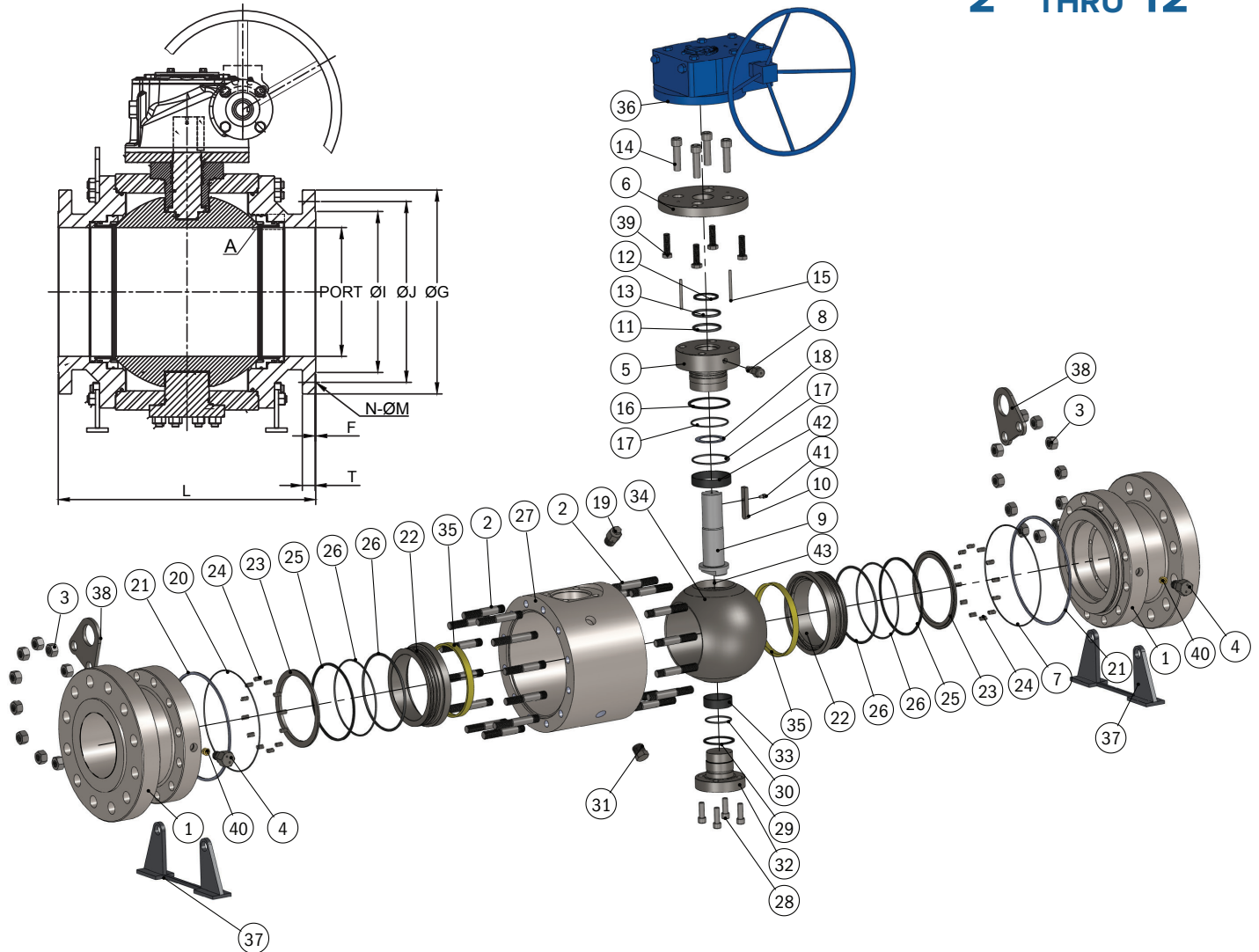
When the seat inserts are softened and burnt in case of fire or unusual temperature increase, the seat retainer, under the duty of the spring, will touch with the ball and form a metal-to-metal contact, which can prevent internal leaks.

Meanwhile, the middle flange and the upper and lower parts of the stem will form a metal-to-metal contact which can prevent external leaks and conforms to API 607/ISO 10497.



3-PIECE FORGED TRUNNION

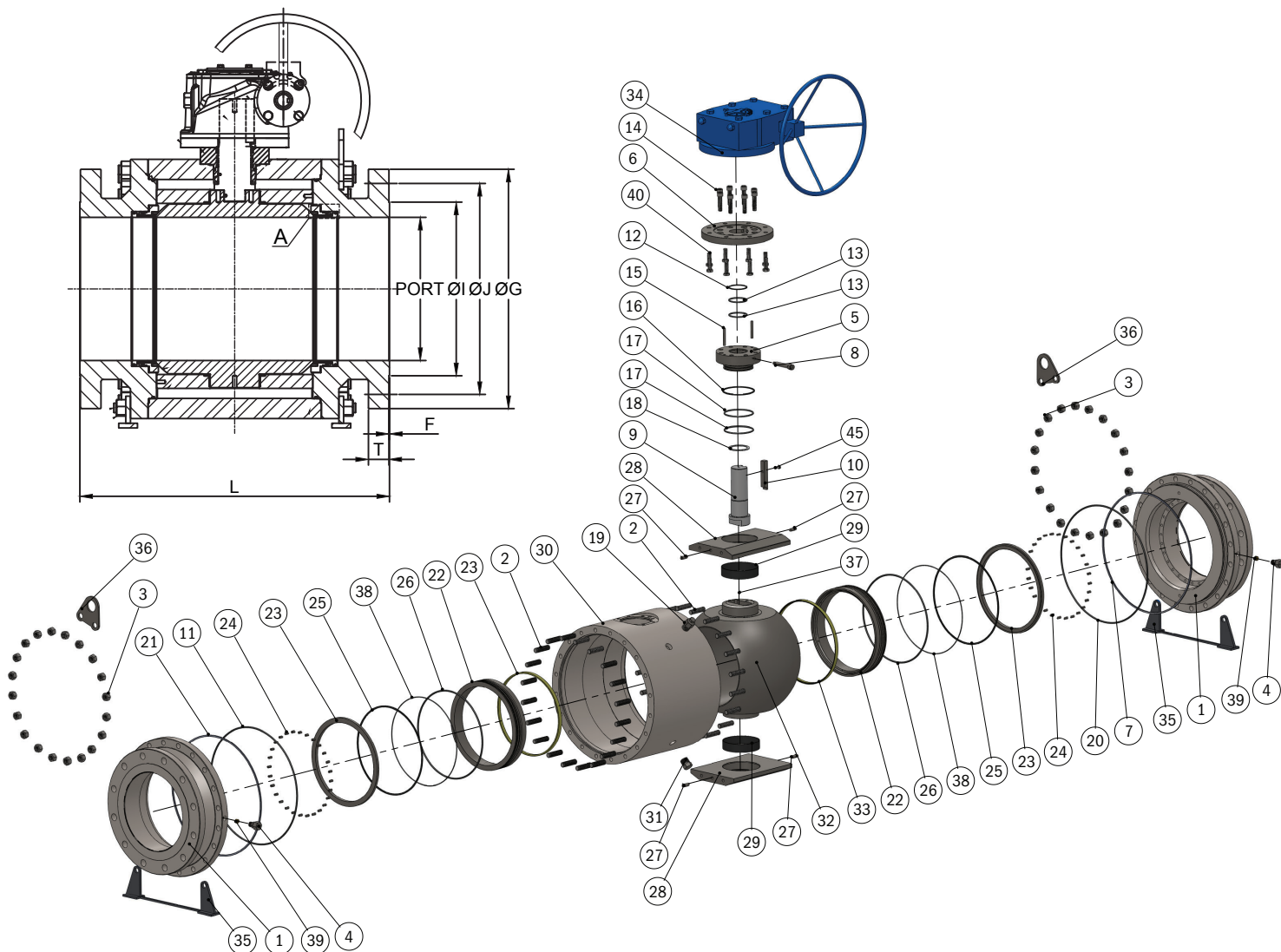
2" THRU 12"



EXPLODED VIEW MATERIAL LIST: 6" THRU 12" SIZES

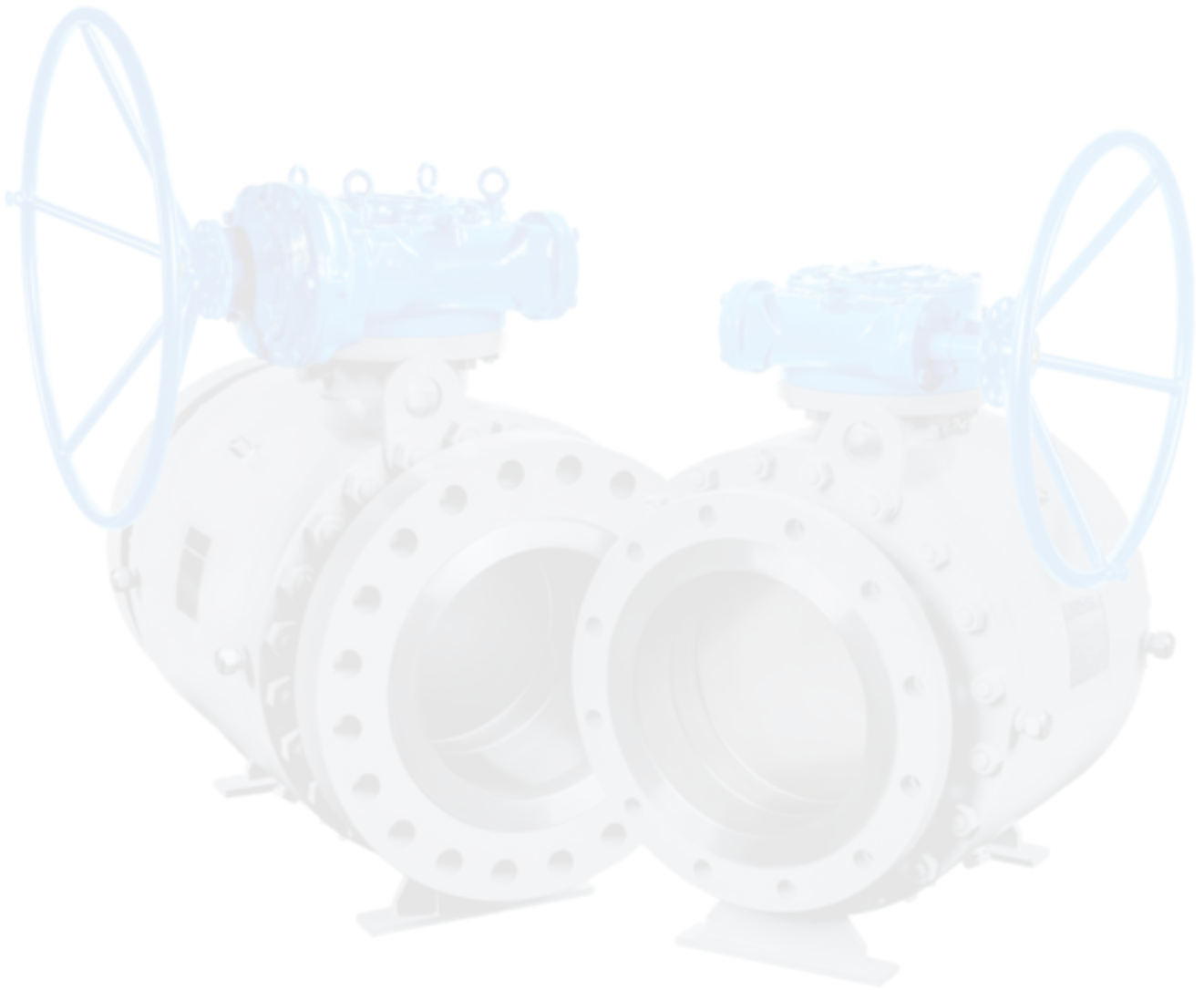
No.	Part Name	No.	Part Name	No.	Part Name	No.	Part Name
1	BODY CLOSURE	11	O-RING	22	SEAT RETAINER	33	BEARING
2	BOLT	12	GASKET	23	SPRING HOLDER	34	BALL
3	NUT	13	O-RING	24	SPRING	35	SEAT INSERT
4	INJECTION FITTINGS	14	BOLT	25	GASKET	36	WORM GEAR BOX
5	GLAND	15	PIN	26	O-RING	37	BOTTOM LEG SUPPORT
6	MOUNTING PLATE	16	GASKET	27	BODY	38	LIFTING LUG PLATES
7	O-RING	17	O-RING	28	BOLT	39	BOLT
8	INJECTION FITTINGS	18	WASHER	29	GASKET	40	CHECK VALVE
9	STEM	19	VENT VALVE	30	O-RING	41	BOLT
10	KEY	20	O-RING	31	DRAIN PLUG	42	BEARING
		21	GASKET	32	TRUNNION	43	ANTISTATIC DEVICE

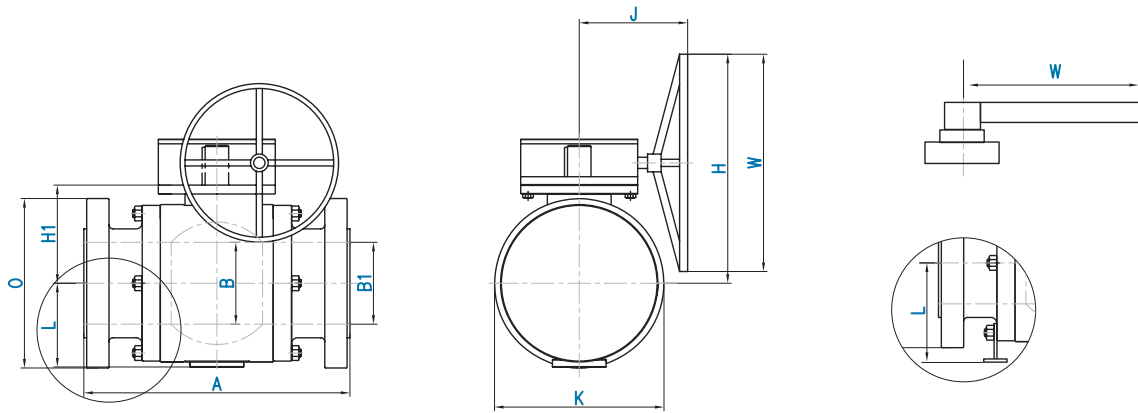
14" THRU 24"



EXPLODED VIEW MATERIAL LIST: 14" THRU 24" SIZES

No.	Part Name	No.	Part Name	No.	Part Name	No.	Part Name
1	BODY CLOSURE	11	O-RING	21	GASKET	31	DRAIN PLUG
2	BOLT	12	GASKET	22	SEAT RETAINER	32	BALL
3	NUT	13	O-RING	23	SPRING HOLDER	33	SEAT INSERT
4	INJECTION FITTINGS	14	BOLT	24	SPRING	34	WORM GEAR BOX
5	GLAND	15	PIN	25	GASKET	35	BOTTOM LEG SUPPORT
6	MOUNTING PLATE	16	GASKET	26	O-RING	36	LIFTING LUG PLATES
7	O-RING	17	O-RING	27	PIN	37	ANTISTATIC DEVICE
8	INJECTION FITTINGS	18	WASHER	28	SUPPORT PLATE	38	O-RING
9	STEM	19	VENT VALVE	29	BEARING	39	CHECK VALVE
10	KEY	20	O-RING	30	BODY	40	BOLT

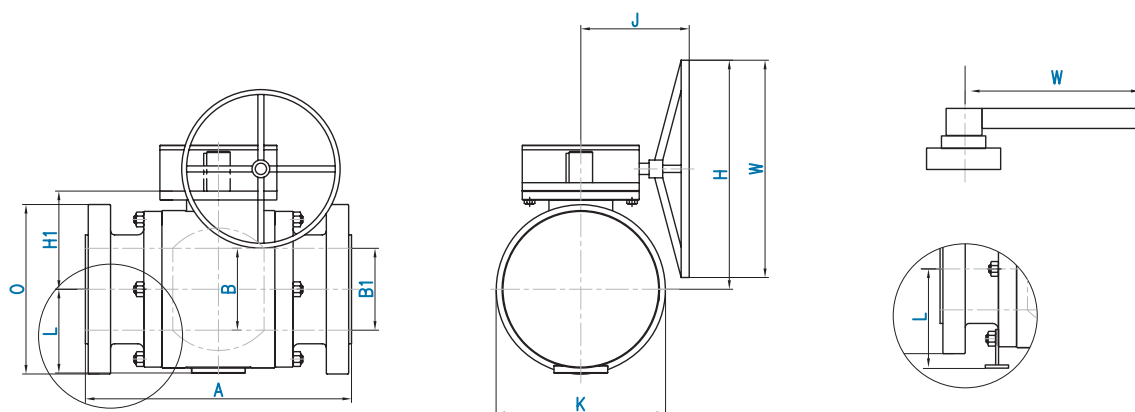




CLASS 150 — DIMENSIONS

SIZE	A			B	B1	O	H1	L	K	H	J	W	WEIGHT (lbs)
	RF	RTJ	WE										RF/RTJ
2x1.5"	7.00	7.50	8.50	1.50	2.01	6.00	4.37	3.89	6.00	7.2	-	9.9	-
2"	7.00	7.50	8.50	2.01	2.01	6.00	4.52	3.97	6.00	7.91	-	9.9	50
3x2"	8.00	8.50	11.12	2.01	3.03	7.50	4.52	3.97	7.50	7.91	-	9.9	-
3"	8.00	8.50	11.12	3.03	3.03	7.50	5.35	4.68	7.50	8.74	-	9.9	80
4x3"	9.00	9.50	12.00	3.03	4.02	9.00	5.35	4.68	9.00	8.74	-	9.9	-
4"	9.00	9.50	12.00	4.02	4.02	9.00	6.36	5.59	9.06	10.35	-	13.8	123
6x4"	15.50	16.00	18.00	4.02	5.99	11.00	6.36	5.59	11.00	10.35	-	13.8	-
6"	15.50	16.00	18.00	5.99	5.99	11.00	8.43	8.18	12.44	17.53	9.45	13.8	398
8x6"	18.00	18.50	20.50	5.99	7.99	13.50	8.43	8.18	13.50	17.53	9.45	13.8	-
8"	18.00	18.50	20.50	7.99	7.99	13.50	10.06	9.76	15.35	19.19	14.56	13.8	563
10x8"	21.00	21.50	22.00	7.99	10.00	16.00	10.06	9.76	16.00	21.34	14.56	18.1	-
10"	21.00	21.50	22.00	10.00	10.00	16.00	11.30	11.22	18.50	22.56	15.83	18.1	901
12x10"	24.00	24.50	25.00	10.00	12.01	19.00	11.30	11.22	19.00	25.31	15.83	23.6	-
12"	24.00	24.50	25.00	12.01	12.01	19.00	12.83	12.36	21.18	26.85	15.83	23.6	1420
14x12"	27.00	27.50	30.00	12.01	13.27	21.00	12.83	12.36	21.18	26.85	15.83	23.6	-
14"	27.00	27.50	30.00	13.27	13.27	21.00	13.78	12.59	23.23	32.52	21.38	23.6	1900
16x14"	30.00	30.50	33.00	13.27	15.24	23.50	13.78	12.69	23.50	35.47	21.38	29.5	-
16"	30.00	30.50	33.00	15.24	15.24	23.50	15.78	15.15	26.77	37.48	21.38	29.5	2510
18x16"	34.00	34.50	36.00	15.24	17.25	25.00	15.78	15.15	26.77	37.48	21.38	29.5	-
18"	34.00	34.50	36.00	17.25	17.25	25.00	17.20	16.53	29.53	39.00	21.38	29.5	3500
20x18"	36.00	36.50	39.00	17.25	19.25	27.50	17.20	16.53	29.53	39.00	21.38	29.5	-
20"	36.00	36.50	39.00	19.25	19.25	27.50	18.82	18.14	32.76	40.51	21.38	29.5	4305
24x20"	42.00	42.50	45.00	19.25	23.27	32.00	18.82	18.14	32.76	40.51	21.38	29.5	-
24"	42.00	42.50	45.00	23.27	23.27	32.00	22.32	21.45	39.37	43.97	25.27	29.5	-

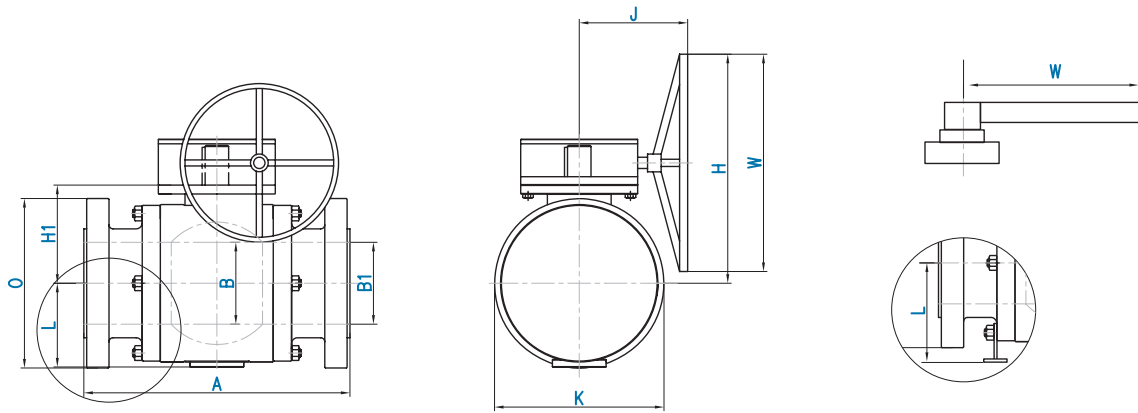
Lever operator for 4" and below, Worm Gear Box for 6" and above.



CLASS 300 — DIMENSIONS

SIZE	A			B	B1	O	H1	L	K	H	J	W	WEIGHT (lbs)
	RF	RTJ	WE										RF/RTJ
2x1.5"	8.50	9.12	8.50	1.50	2.01	6.50	4.37	3.89	6.50	7.20	-	9.90	-
2"	8.50	9.12	8.50	2.01	2.01	6.50	4.52	3.97	6.50	7.91	-	9.90	60
3x2"	11.12	11.74	11.12	2.01	3.03	8.25	4.52	3.97	8.25	7.91	-	9.90	-
3"	11.12	11.74	11.12	3.03	3.03	8.25	5.35	4.68	8.25	8.74	-	9.90	110
4x3"	12.00	12.62	12.00	3.03	4.02	10.00	5.35	4.68	10.00	8.74	-	9.90	-
4"	12.00	12.62	12.00	4.02	4.02	10.00	6.36	5.59	10.00	10.35	-	13.80	160
6x4"	15.88	16.50	18.00	4.02	5.99	12.50	6.36	5.59	12.50	10.35	-	13.80	-
6"	15.88	16.50	18.00	5.99	5.99	12.50	8.43	8.18	12.50	17.53	9.45	13.80	550
8x6"	19.75	20.37	20.50	5.99	7.99	15.00	8.43	8.26	15.00	19.68	9.45	18.10	-
8"	19.75	20.37	20.50	7.99	7.99	15.00	10.06	9.76	15.35	21.34	14.56	18.10	720
10x8"	22.38	23.00	22.00	7.99	10.00	17.50	10.06	9.76	17.50	21.34	14.56	18.10	-
10"	22.38	23.00	22.00	10.00	10.00	17.50	11.30	11.22	18.50	22.56	15.83	18.10	1200
12x10"	25.50	26.12	25.00	10.00	12.01	20.50	11.30	11.22	20.50	25.31	15.83	23.60	-
12"	25.50	26.12	25.00	12.01	12.01	20.50	12.83	12.36	21.18	29.17	20.47	23.60	1900
14x12"	30.00	30.62	30.00	12.01	13.27	23.00	12.83	12.36	23.00	29.17	20.47	23.60	-
14"	30.00	30.62	30.00	13.27	13.27	23.00	13.78	12.59	23.23	35.47	21.38	29.50	-
16x14"	33.00	33.62	33.00	13.27	15.24	25.50	13.78	13.80	25.50	35.47	21.38	29.50	-
16"	33.00	33.62	33.00	15.24	15.24	25.50	15.78	15.15	26.77	37.48	21.38	29.50	-
18x16"	36.00	36.62	36.00	15.24	17.25	28.00	15.78	15.15	28.00	37.48	21.38	29.50	-
18"	36.00	36.62	36.00	17.25	17.25	28.00	17.20	16.53	29.53	39.00	21.38	29.50	-
20x18"	39.00	39.75	39.00	17.25	19.25	30.50	17.20	16.53	30.50	39.00	21.38	29.50	-
20"	39.00	39.75	39.00	19.25	19.25	30.50	18.82	18.14	32.76	40.51	21.38	29.50	-
24x20"	45.00	45.88	45.00	19.25	23.27	36.00	18.82	18.99	36.00	40.51	21.38	29.50	-
24"	45.00	45.88	45.00	23.27	23.27	36.00	22.32	21.55	39.57	41.06	25.27	29.50	-

Lever operator for 4" and below, Worm Gear Box for 6" and above.

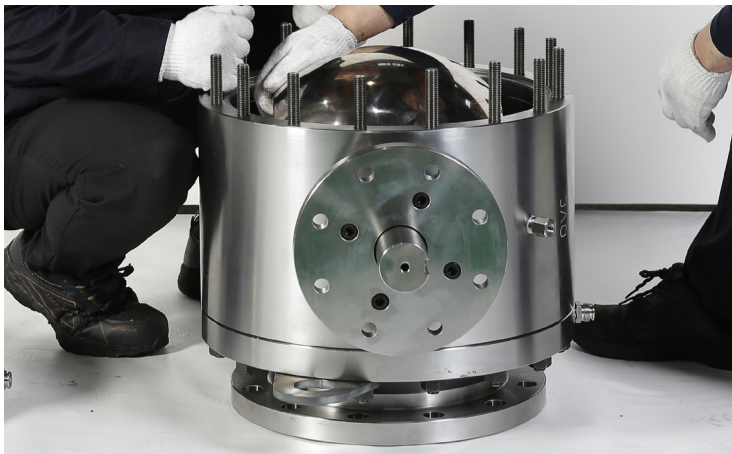
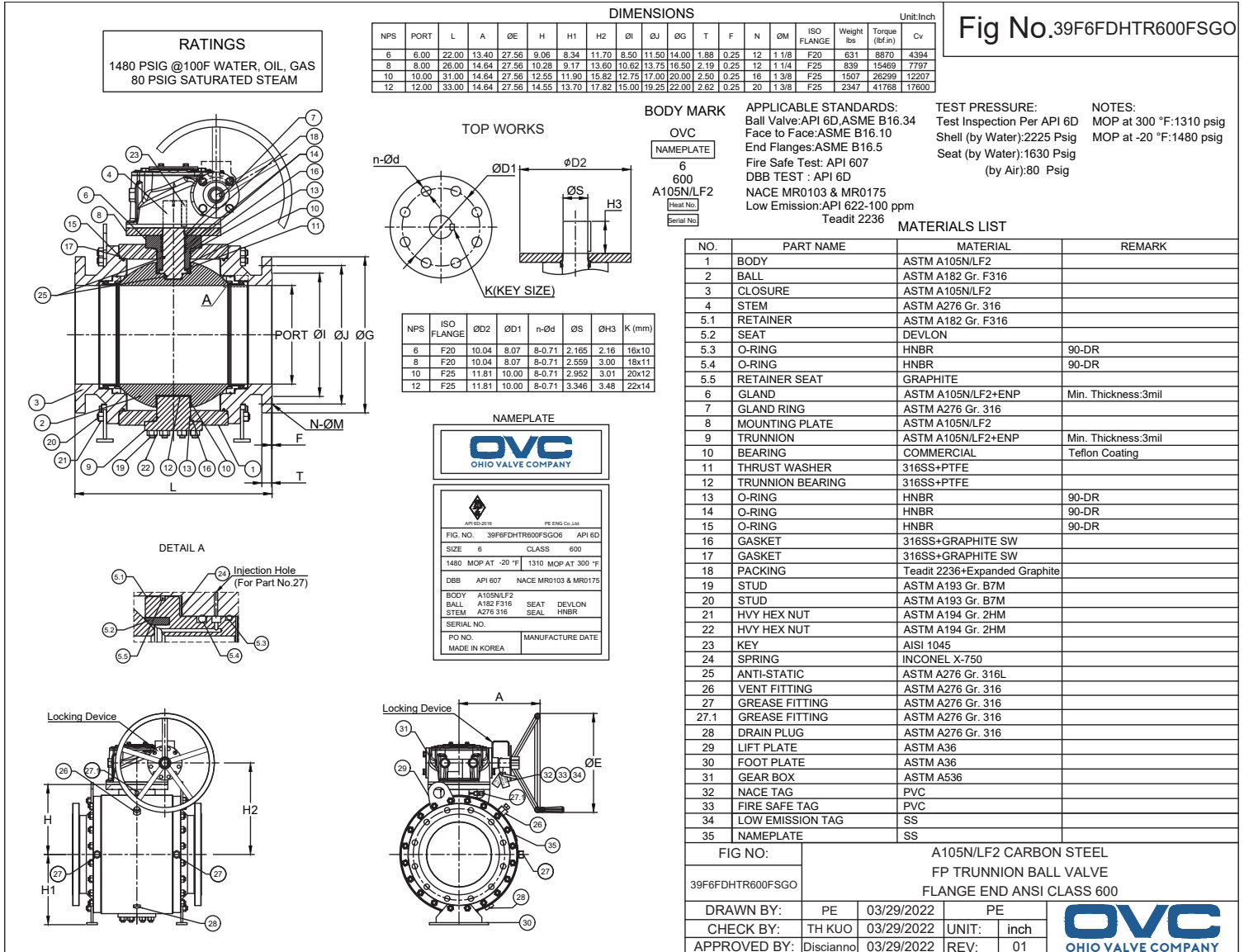


CLASS 600 — DIMENSIONS

SIZE	A			B	B1	O	H1	L	K	H	J	W	WEIGHT (lbs)
	RF	RTJ	WE										RF/RTJ
2x1.5"	11.50	11.62	11.50	1.50	2.01	6.50	4.37	3.89	6.50	7.20	-	9.90	-
2"	11.50	11.62	11.50	2.01	2.01	6.50	4.53	3.97	6.50	7.91	-	9.90	73
3x2"	14.00	14.12	14.00	2.01	3.03	8.25	4.53	3.97	8.25	7.91	-	9.90	-
3"	14.00	14.12	14.00	3.03	3.03	8.25	5.83	4.88	8.25	9.64	-	13.80	150
4x3"	17.00	17.12	17.00	3.03	4.02	10.75	5.83	4.88	10.75	9.64	-	13.80	-
4"	17.00	17.12	17.00	4.02	4.02	10.75	6.48	5.94	10.75	10.23	-	13.80	244
6x4"	22.00	22.12	22.00	4.02	5.99	14.00	6.48	5.94	14.00	10.23	-	13.80	-
6"	22.00	22.12	22.00	5.99	5.99	14.00	8.43	8.18	14.00	19.68	9.45	18.10	631
8x6"	26.00	26.12	26.00	5.99	7.99	16.50	8.43	9.08	16.50	19.68	9.45	18.10	-
8"	26.00	26.12	26.00	7.99	7.99	16.50	9.78	9.76	16.50	23.81	15.83	23.60	839
10x8"	31.00	31.12	31.00	7.99	10.00	20.00	9.78	10.82	20.00	23.81	15.83	23.60	-
10"	31.00	31.12	31.00	10.00	10.00	20.00	11.61	11.49	20.00	27.95	20.47	23.60	1507
12x10"	33.00	33.12	33.00	10.00	12.01	22.00	11.61	11.81	22.00	27.95	20.47	23.60	-
12"	33.00	33.12	33.00	12.01	12.01	22.00	13.23	12.75	22.00	34.92	21.38	29.50	2347
14x12"	35.00	35.12	35.00	12.01	13.27	23.75	13.23	12.75	23.75	34.92	21.38	29.50	-
14"	35.00	35.12	35.00	13.27	13.27	23.75	14.37	13.11	24.21	36.06	21.38	29.50	3000
16x14"	39.00	39.12	39.00	13.27	15.24	27.00	14.37	14.50	27.00	36.06	21.38	29.50	-
16"	39.00	39.12	39.00	15.24	15.24	27.00	16.04	15.47	27.36	37.71	21.38	29.50	3981
18x16"	43.00	43.12	43.00	15.24	17.25	29.25	16.04	15.64	29.25	37.71	21.38	29.50	-
18"	43.00	43.12	43.00	17.25	17.25	29.25	17.83	17.12	30.71	39.56	21.38	29.50	5600
20x18"	47.00	47.25	47.00	17.25	19.25	32.00	17.83	17.12	32.00	39.56	21.38	29.50	-
20"	47.00	47.25	47.00	19.25	19.25	32.00	19.69	18.70	33.86	38.43	25.27	29.50	6923
24x20"	55.00	55.38	55.00	19.25	23.27	37.00	19.69	19.49	37.00	38.43	25.27	29.50	-
24"	55.00	55.38	55.00	23.27	23.27	37.00	22.93	22.05	40.55	41.70	25.27	29.50	-

Lever operator for 3" and below, Worm Gear Box for 6" and above.

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